

Service Data

Vickers®

# Piston Pumps

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## Fixed Inline Piston Pumps

M-PFB10-30/31

M-PFB15-30

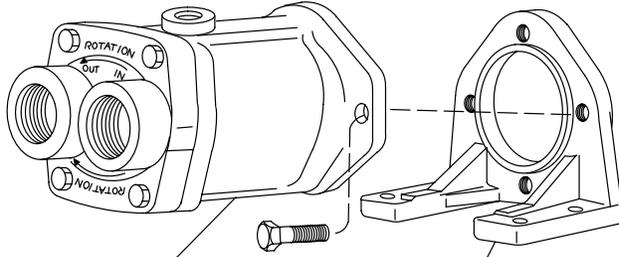


Revised 11/01/85

M-2202-S

### Foot Mounting Bracket

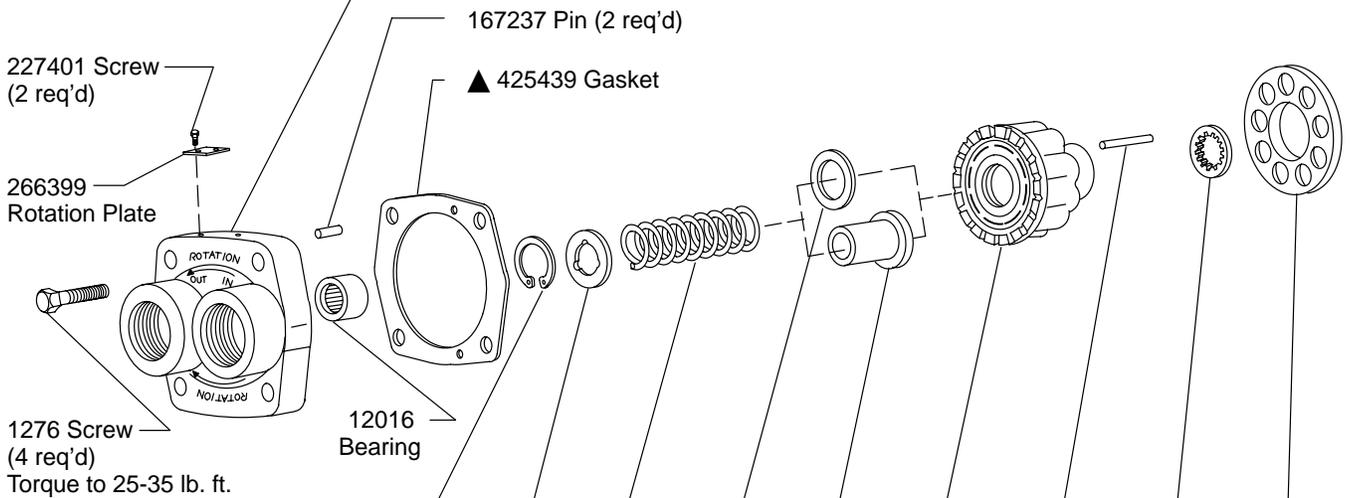
Model M-PFB\*-F\*\*-30



199740 Screw  
(2 req'd)

Mounting Kit FB-B-10  
(Includes Screws)

Model	Valve Plate Sub-Assy. Includes 12016 Bearing	Valve Plate
M-PFB10-R*-30/31	942048	_____
M-PFB10-L*-30/31	942049	_____
M-PFB15-R*-30	_____	318338
M-PFB-10-U-31	942050	_____



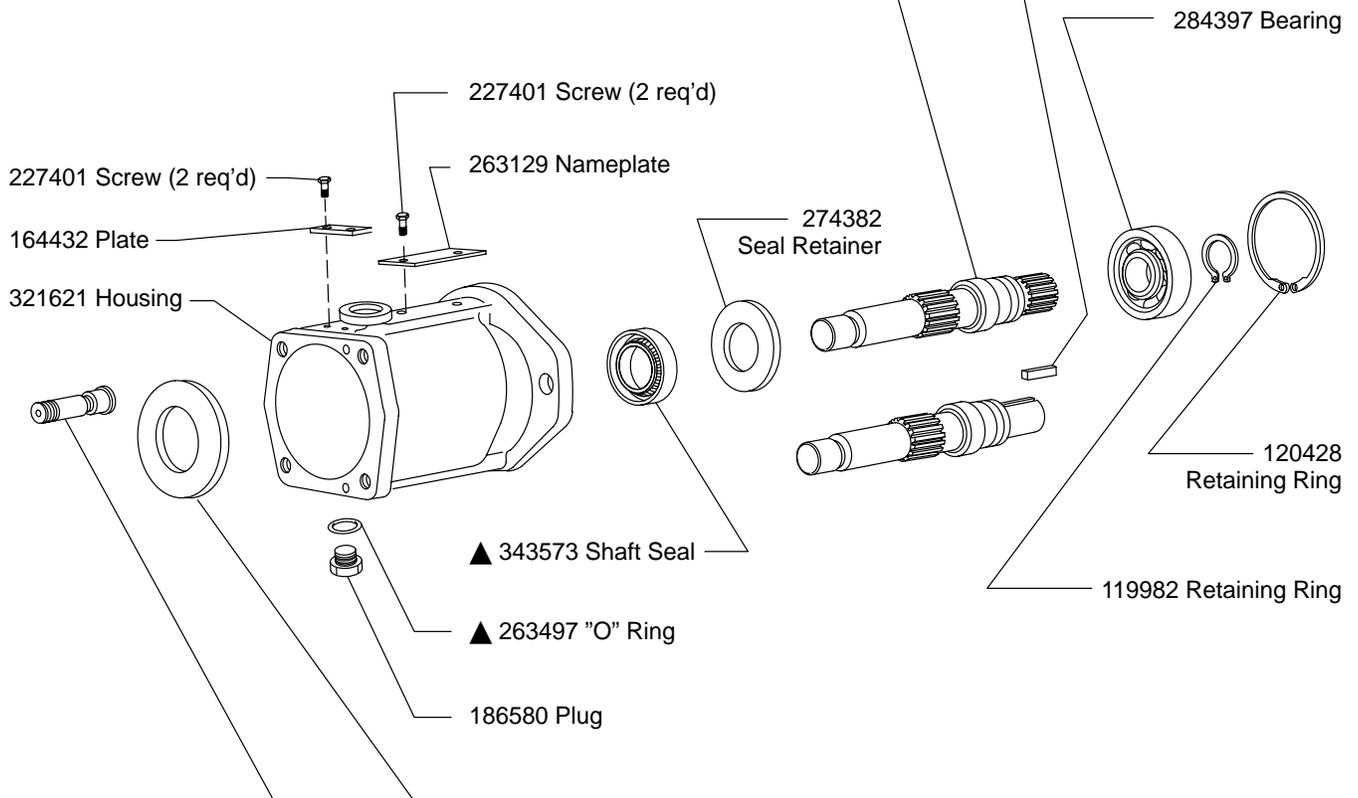
Model Designation	Retaining Ring	Lift Limiter	Spring	Thrust Washer	Spring Guide	Cylinder Block	Pin (3 req'd)	Spherical Washer	Shoe Plate
M-PFB-**-30/31	93509	245223	247294	241954	_____	321703	248811	423324	275961
M-PFB15-**-30	_____	_____	_____	_____	306868	260860	_____	_____	_____

These parts are serviced in Rotating Group KitΔ

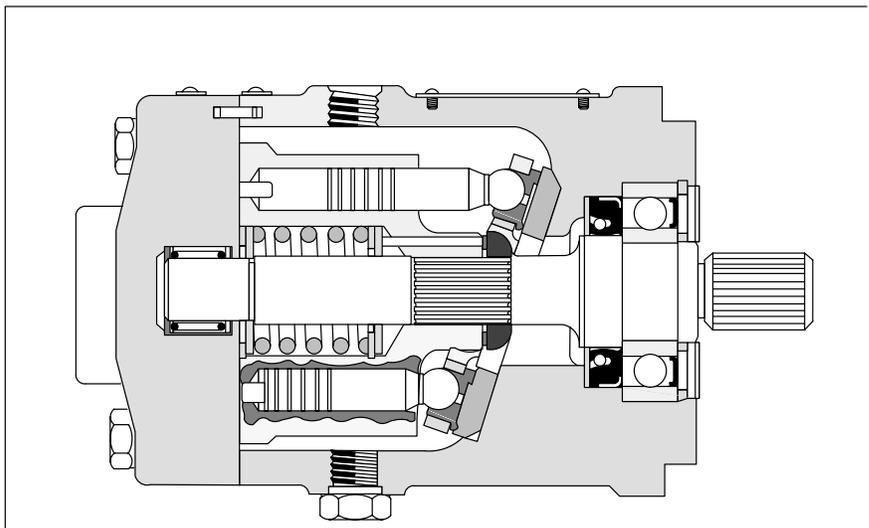
**Include complete model number on all parts orders.**

▲ Included in 919521 Seal Kit.

Model Designation	Shaft	Key
M-PFB*-*-30/31	261552	22971
M-PFB*-*G-30/31	295729	—
M-PFB*-*Y-30/31	270370	58303

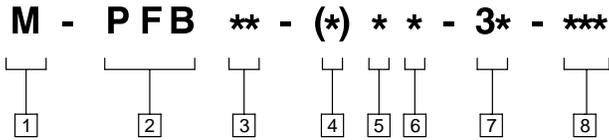


Model Designation	Piston Kit (9 pistons)	Swash Plate	Rotating Group Kit
M-PFB**-*-30/31	942047	239077	938272
M-PFB15**-*-30	941887		923945
These parts are serviced in Rotating Group Kit $\Delta$ $\uparrow$			



See Service Manual M-2200-S for maintenance information

# Model Code



**1 Mobile Application**

**2 Model Series**

**PFB** - Pump, fixed displacement,  
inline piston unit

**3 Flow Rating**

@1800 RPM

**10** - 10 USgpm

**15** - 15 USgpm

**4 Mounting**

**F** - Foot bracket  
(Omit for flange)

**5 Rotation**

(Viewed from Shaft End)

**R** - Right hand

**L** - Left hand

**U** - Either direction

**6 Shaft Type**

**G** - Splined

**7 Pump Design Number**

-30/-31

**8 Special Features**

For satisfactory service life of these components in industrial applications, use full flow filtration to provide fluid which meets ISO cleanliness code 18/15 or cleaner. Selections from Eaton OFF, OFR, and OFRS series are recommended.