



## Ultronics® Control Valve

Capabilities Brochure

ZTS16

A large yellow hydraulic crane is shown in the foreground, positioned on a dirt surface. The crane's boom is extended upwards, and its base is visible. In the background, a multi-story building is under construction, with its walls covered in reddish-brown wooden formwork. The sky is clear and blue. The text "Increase Your Productivity Through Advanced Valve Control" is overlaid on the right side of the image.

Increase Your  
Productivity  
Through Advanced  
Valve Control

# Ultronics® ZTS16 control valves drive up customer value through...

Enhanced Productivity.  
Increased Flexibility.  
Improved Efficiency.



Eaton's Ultronics® ZTS16 control valve is an integrated proportional valve package that delivers infinitely flexible machine functionality. This revolutionary system provides unrivaled level of performance, precision, control and diagnostics through patented twin spool architecture, integrated sensors and on-board electronics.



# Enhanced Productivity



## Product Overview

The Ultrasonics ZTS16's open architecture and patented twin spool design enables exciting new functionality and advanced control options for many applications and end-users.

### Open Architecture

The valve features a J1939 or CANOpen CAN interface for communicating application level machine control demands, adjusting programmable valve parameters, and monitoring real-time valve performance. This interface allows system developers to apply a complete Eaton® control system or simply a stand-alone valve.

### Independent Twin Spool Valve Features

- Each valve section has twin independent metering for system functionality, flow and pressure control
- Monoblock design available 1 to 6 sections
- Work section flow up to 130 l/min
- System pressure rating of 300 bar per NPFA T2.6.1 (1 million cycles at 350 bar)
- Ambient temperature: -40°C to 105°C
- J1939 or CANOpen communication input
- Individual anti-cavitation and service port relief valve options
- Full closed loop control via embedded spool position and work port pressure sensors
- Independent, high performance pilot spool actuators
- Robust deterministic control architecture





# Improved Efficiency



## Twin Spool Architecture

Eaton's patented twin spool architecture provides independent meter-in and meter-out capability by leveraging integrated pressure and spool position sensors, and on-board electronics. On-board processing and deterministic control architecture facilitates high performance closed loop control.

### Cross Section

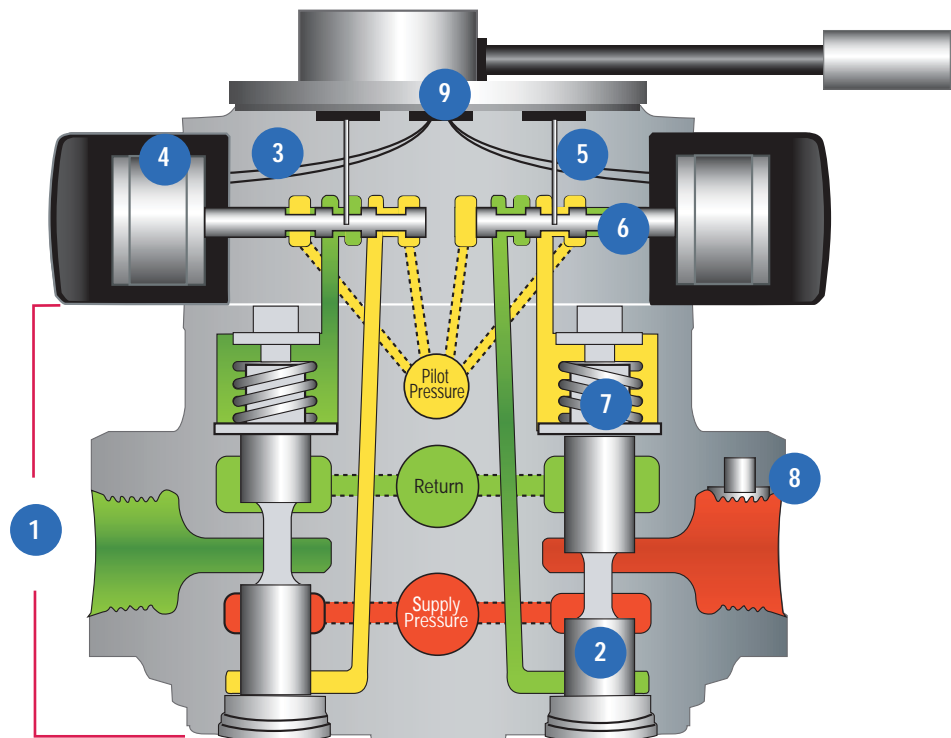
Each section contains two independent main spools (2) which are driven by an electronic pilot valve (3).

Each pilot valve contains embedded on-board electronics (9) with two independent high performance, low power proportional actuators (4).

For full closed loop control, each main spool has its own LVDT position sensor (7) and port pressure sensor (8).

### TWIN SPOOL ARCHITECTURE CROSS SECTION

- |                                   |                                 |                              |
|-----------------------------------|---------------------------------|------------------------------|
| 1 Main stage valve block          | 4 Low power voice coil actuator | 7 LVDT Position sensor       |
| 2 Independent spools for metering | 5 Centering spring              | 8 Thin film pressure sensor  |
| 3 Pilot valve                     | 6 Pilot spool                   | 9 Embedded micro electronics |



# Increased Flexibility



## Product Benefits

### Configurable Performance

Programmable valve parameters allow for rapid and broad changes in valve performance, which reduces system development time and provides functionality tailored for specific applications... improving system efficiency and increasing productivity without hardware changes.

### Real-Time Diagnostics and Monitoring

Integrated sensors and configuration software enables real-time diagnostics and performance monitoring. This capability allows system developers to quickly and efficiently trouble-shoot and commission new systems.

### Robust Control Architecture

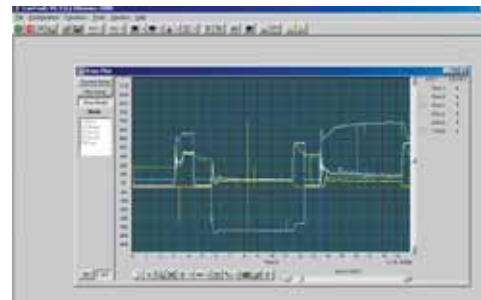


### Precise Control

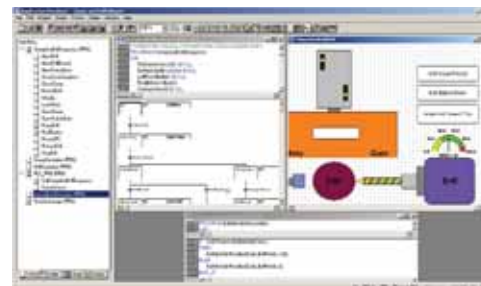
The patented independent twin spool architecture allows precise control of meter-in and meter-out flow, enabling optimized control for varying load conditions. The independent architecture reduces inefficiencies and performance compromises made in traditional single spool designs.

### Unique Application Functionality

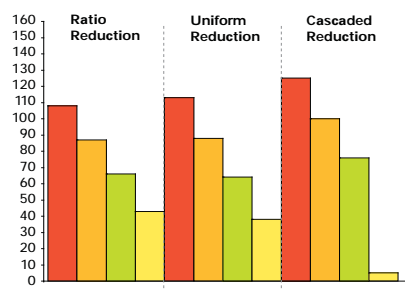
Ultronics ZTS16's open architecture allows users to develop their own application level programs using Eaton's ControlF(x)<sup>™</sup> applications development software and EFX controllers, or by using their own controller and associated software. Eaton's ControlF(x) software features unique control functions that facilitate advanced system functionality.



Real-Time Monitoring



Control F(x)<sup>™</sup> Application Development Software



Configurable Flow Share

Valve 1  
Valve 2  
Valve 3  
Valve 4

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